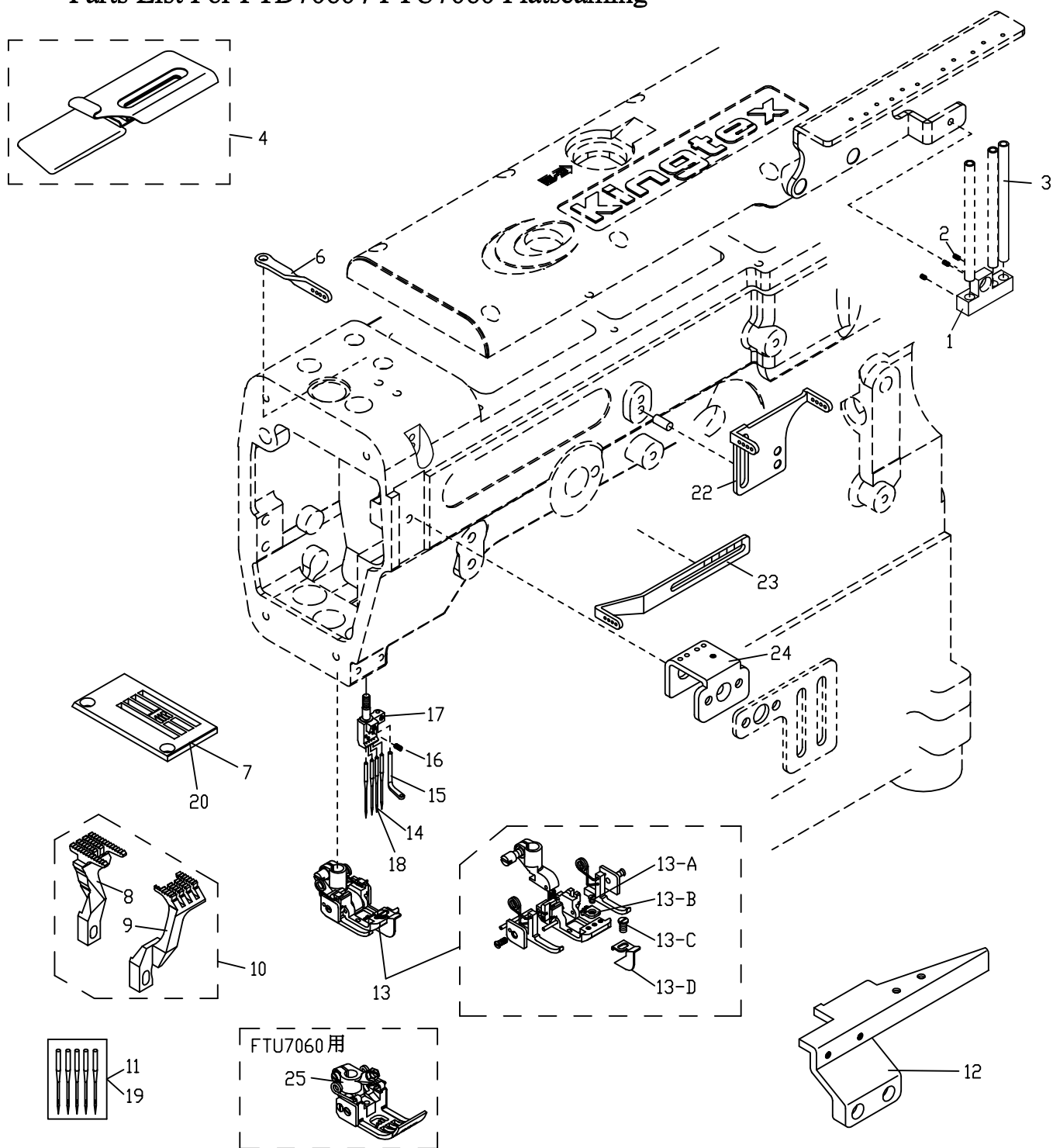


1. FTD7060 / FTU7060 平行四針用零件列表

Parts List For FTD7060 / FTU7060 Flatseaming



序號 Ref.No.	名稱 Description	針距 Distance Of Needles			
		5.2	5.6	6.0	6.4
7	針板 Needle Plate	5227TP60520	5227TP60560	5227TP60600	5227TP60640
13	壓腳 Presser Foot	5221PF60521	5221PF60561	5221PF60601	5221PF60641
13-B	壓腳舌 Presser Foot Tongue	5221PF60521A	5221PF60561A	5221PF60601A	5221PF60641A
17	針留 Needle Clamp	5228NC60521	5228NC60561	5228NC60601	5228NC60641
◎ 25	壓腳 (FTU7060) Presser Foot			5227PFT60600	
△ 20	針板 (FTD7060-H) Needle Plate				5228TP60645

1. FTD7060 / FTU7060 平型四針用零件列表

Parts List For FTD7060 / FTU7060 Flatseaming

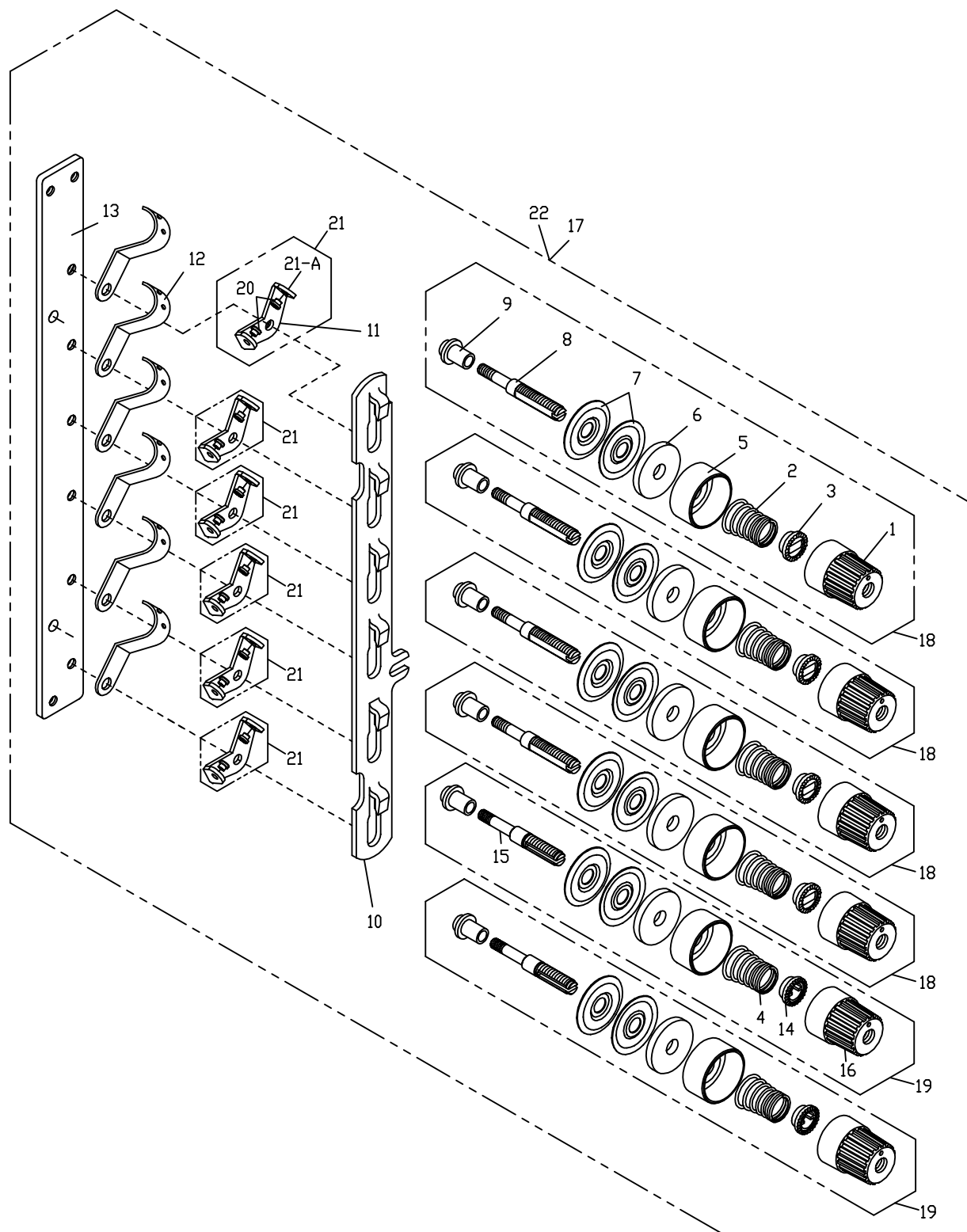
序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2240600102	導線座 Thread Guide Holder -----	1
2	8MN03200300A	螺絲 Screw (CT0115 M3-0.5*3) -----	1
3	2200000327	導線管 Thread Guide Pipe -----	1
*4	221FR0101	導模 Folder Unit (Two-fold) (Extra) -----	1
5	-----	-----	-
6	2210600118	導線 Thread Guide -----	1
7	-----	針板 Needle Plate(See Left Page) -----	1
8	5221FD00646	主送布齒 Main Feed Dog -----	1
9	5221DF00643	副送布齒 Diff Feed Dog -----	1
10	5221DG00221	送布齒組 Main Feed Dog Asm.-----	1
11	66734-11-5	備用針 Spare Needle (MY1014B #11) -----	1
12	2280000203	下座前蓋活動塊 Movable Block -----	1
13	-----	壓腳組 Press Foot Set(See Left Page) -----	1
13-A	5221PF6056C	螺絲 Screw -----	1
13-B	-----	壓腳舌 Press Foot Tongue(See Left Page) -----	1
13-C	8SB24560405A	螺絲 Screw (SH0413 3/32"-56*4) -----	1
13-D	5221PF6056F	導布定規 Presser Foot Guide -----	1
14	66734-11-5	針 Needle (MY1014B #11) -----	1
15	2200000710	導線 Thread Guide -----	1
16	8SC24560303B	螺絲 Screw (NT67-7-23 3/32"-56*2.5)-----	5
17	-----	針留 Needle Clamp (See Left Page) -----	1
△18	66734-14-5	針 Needle (MY1014B #14) -----	1
△19	66734-14-5	備用針 Spare Needle (MY1014B #14) -----	1
△20	5228TP60645	針板 Needle Plate(See Left Page) -----	1
21	-----	-----	-
22	2210600122	導線 Thread Guide -----	1
23	2210600123	針棒揚線桿 Needle Thread Take-Up -----	1
24	2210600124	導線 Thread Guide -----	1
◎25	-----	壓腳組 Press Foot Set(See Left Page) -----	1

* 特註品 Custom-made Item

◎ For FTU7060用

△ 用於 FTD7060-H 厚類

2. 鬆線組 CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060
 CTM9760 / CXM2060 / CXU2060 / CXM2560 / CXU2560 / CXM2760 / CXU2760
 CXM4060 / CXU4060 / CTU9160用 Thread Tension Mechanism Asm.



2. 鬆線組 CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060
CTM9760 / CXM2060 / CXU2060 / CXM2560 / CXU2560 / CXM2760
CXU2760 / CXM4060 / CXU4060 / CTU9160 用

Thread Tension Mechanism Asm.

序號 Ref.No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	2100001121	張力調整螺帽 Tension Nut (Red) (SH1121)-----	4
2	2100001123	彈簧 Spring (Red) (SH1123)-----	4
3	2200000303	套管 Bushing -----	4
4	2100041131	彈簧 Spring (Yellow) (SH1131)-----	2
5	2200000305	彈簧座 Spring Seat -----	6
6	2100001127	羊毛氈 Felt -----	6
7	2100001126	張力控制盤 Tension Disc -----	12
8	22000003081	螺樁 Stud -----	4
9	22000003091	隔環 Spacer -----	6
10	4UTB0403191	鬆線滑板 Release Wedge -----	1
11	2200000311	導線 Thread Guide -----	-
12	2200000312	導線 Thread Guide -----	6
13	4UTB040320	張力控制組座 Tension Post Support -----	1
14	2100001122	止滑齒輪 Bush -----	2
15	22000003611	螺樁 Stud -----	2
16	2100001121A	張力調整螺帽 Tension Nut (Yellow) (SH1121)-----	2
17	224060A02171	鬆線組 Thread Tension Set Asm. -----	-
18	231A0001922	張力調整組 Tension Asm. (Red)-----	4
19	220A0000315	張力調整組 Tension Asm. (Yellow)-----	2
20	240013087	磁導線環 Thread Eyelet -----	-
21	2600000355	導線組 Thread Guide Asm. -----	-
21-A	2600000355A	導線 Thread Guide -----	-
22	260060A02221	鬆線組 Thread Tension Set Asm. -----	-

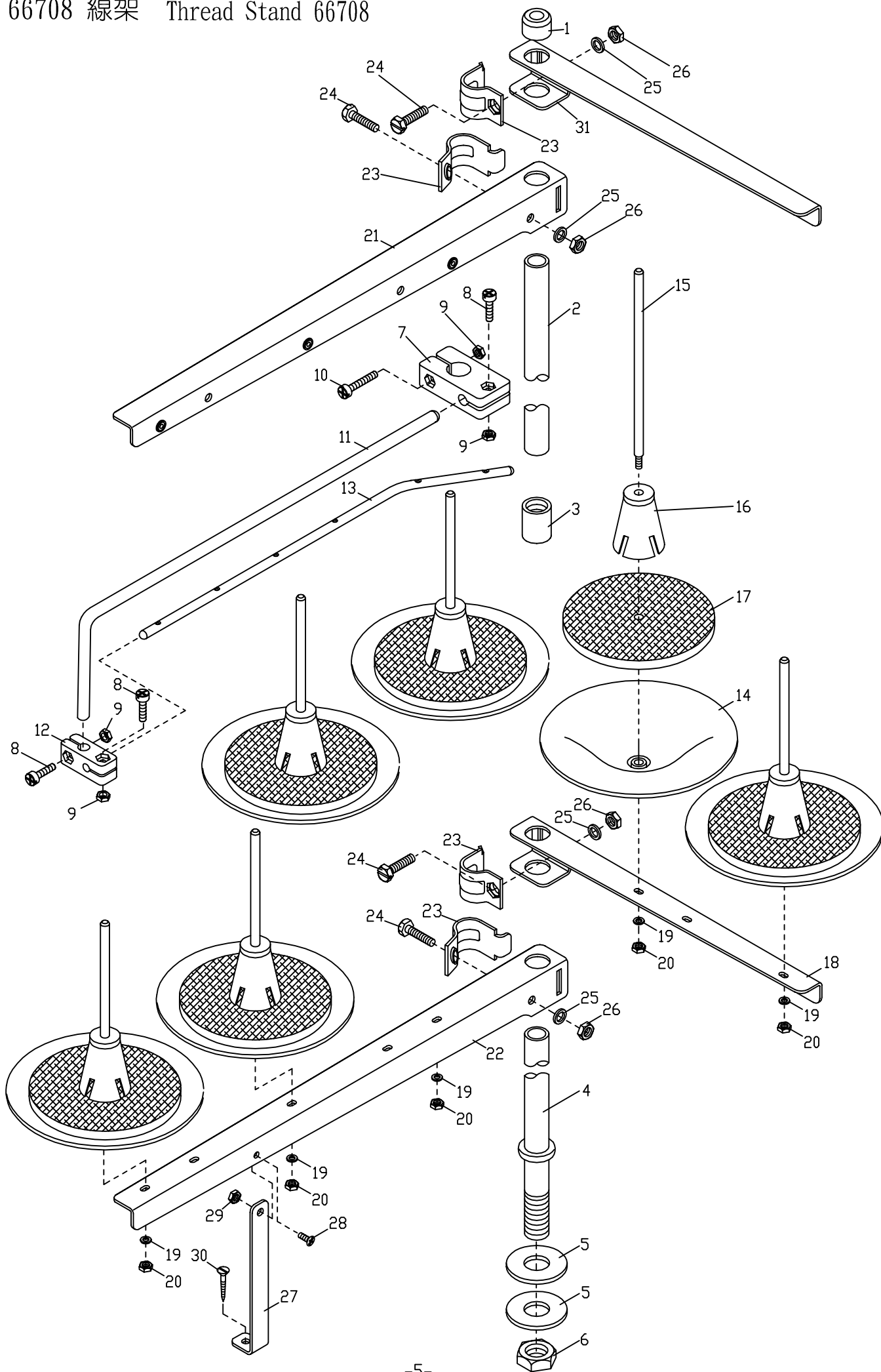
機型 Model CXM2060 / CXU2060 / CXM2560 / CXU2560 / CXM2760 / CXU2760 / CXM4060 / CXU4060

序號 Ref. No.	20	21	21-A	22
用量 Req.	12	6	6	1

機型 Model CTD9060 / CTU9060 / CTD9760 / CTU9760 / FTD7060 / FTU7060 / CTU9160 / CTM9760

序號 Ref. No.	11	17
用量 Req.	6	1

3. 66708 線架 Thread Stand 66708



3. 66708 線架 Thread Stand 66708

序號 Ref. No.	物料編號 Parts No.	名稱 Description	單位用量 Amt. Req.
1	667051	柱帽 Rod Cover -----	1
2	667052	上柱 Upper Thread Stand Rod -----	1
3	667053	接頭 Joint -----	1
4	667054	下柱 Lower Thread Stand Rod -----	1
5	667055	墊圈 Washer -----	2
6	667056	螺帽 Nut -----	1
7	667057	接頭 Bracket -----	1
8	667058	螺絲 Screw -----	3
9	667059	螺帽 Nut -----	4
10	6670510	螺絲 Screw -----	1
11	6670511	旋臂 Arm -----	1
12	6670512	接頭 Bracket -----	1
13	6670513	導線桿 Thread Guide -----	1
14	6670514	線盤 Spool Set for SH6005 -----	6
15	6670515	線盤軸 Spool Pin -----	6
16	6670516	定心錐 Spool Retaining Lup -----	6
17	6670517	緩衝墊 Seat -----	6
18	6670522	線盤座 Spool Set Bracket -----	1
19	6670519	彈簧墊圈 Spring Washer -----	5
20	6670520	螺帽 Nut -----	5
21	6670521	導線臂 Thread Guide -----	1
22	6670522	線盤座 Spool Set Bracket -----	1
23	6670523	夾板 Clamp -----	4
24	6670524	螺絲 Screw -----	4
25	6670525	彈簧墊圈 Spring Washer -----	4
26	6670526	螺帽 Nut -----	4
27	6670527	撐桿 Support Rod -----	1
28	6670528	螺絲 Screw -----	1
29	6670529	螺帽 Nut -----	1
30	6670530	木螺絲 Wood Screw -----	1
31	6670521	導線臂 Thread Guide -----	1